

Industrial Laundering Guidelines

For Patient Gowns & Scrubs: Poly/Cotton • Cotton/Poly • 100% Cotton • 100% Poly



**Fashion Seal
Healthcare®**

SUPERIOR UNIFORM GROUP

Drying Blended Fabrics:

- Tumble drying is recommended. Dry at 140F until dry.
- Do not over-dry. Do not over-extract.
- Use a Cool Down cycle.
- Do not overload dryer.

Drying 100% Polyester Fabrics:

- Do not use cationic softeners.
- Tumble drying is recommended. Dry at 120F until dry.
- Do not over-dry. Do not over-extract.
- Use a Cool Down cycle.
- Do not overload dryer.

Drying 100% Cotton Fabrics:

- Tumble drying is recommended. Dry at 140F until dry.
- Do not over-dry. Do not over-extract.
- Use a Cool Down cycle.
- Do not overload dryer.

Operation	Time	Water Level	Water Temp	Supplies
Flush	3 min.	High	100F	
Break	10 min.	Low	160F	8oz non-ionic detergent and 16oz alkali
Suds	10 min.	Low	160F	4oz non-ionic detergent
Oxygen or Peroxide Bleach	8 min.	Low	160F	Do not use chlorine bleach. Oxygen or peroxide bleach is recommended.
Rinse	3 min.	High	145F	
Rinse	3 min.	High	120F	
Rinse	3 min.	High	115F	
Sour/Softener	3 min.	High	100F	Sour to pH 6.0

This document contains only guidelines. Superior Uniform Group, Inc. is not responsible for the result of any action taken based on these guidelines. We recommend that you obtain the advice of a laundry professional prior to laundering any garment.

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